## 2015 Washington State Energy Code Development **Energy Code Proposal Short Form**

For editorial Coordination, Clarifications & Corrections only,

without substantive energy or cost impacts

May 2018 Log No. \_\_\_\_227\_\_\_\_\_

Code being amended:

Commercial Provisions

**Residential** Provisions

(A MS Word version of the code is linked to the name)

Code Section # C403.4.11

Brief Description:

Clarify that for example standalone mini-split heat pump and PTHP's installed in a residential apartment building that have no need for an interface between each other have to have a central DDC system.

This change would require watersource heat pumps or watersource VRF systems (for example) that are part of a central system to have central DDC Controls.

Add definition from 90.1-2019

Proposed code change text: (Copy the existing text from the Integrated Draft, linked above, and then use underline for new text and strikeout for text to be deleted.)

Add definition from 90.1-2019:

SYSTEM. A combination of equipment and auxiliary devices (e.g. controls, accessories, interconnecting means, and terminal elements) by which energy is transformed so it performs a specific function, such as HVAC, service water heating, or lighting.

C403.4.11 Direct digital control systems. Direct digital control (DDC) shall be required as specified in Sections C403.4.11.1 through C403.4.11.43.

C403.4.11.1 DDC applications. DDC shall be provided in the applications and qualifications listed in Table C403.4.11.1.

Building Status	Applicati on	Qualificatio ns
	Air-handling system and all zones served by the system	All air-handling systems in buildings with building cooling capacity greater than 780,000 Btu/h
New Building	Air-handling system and all zones served by the system 2 and all zones and with fan system bhp of 10 h larger	
	Chilled-water plant and all coils and terminal units served by the system	Individual plants supplying more than three zones and with design cooling capacity of 300,000 Btu/h and larger
	Hot-water plant and all coils and terminal units served by the system	Individual plants supplying more than three zones and with design heating capacity of 300,000 Btu/h and larger
CE-86	Zone terminal units such as VAV box	Where existing zones served by the same air-handling, chilled-water, or hot-water 2021 Washington State Energy Code DRAFT

#### TABLE C403.4.11.1 DDC APPLICATIONS AND **QUALIFICATIONS**

		system have DDC	
Alteration or addition	Air-handling system or fan coil	Where existing air-handling system(s) and fan coil(s) served by the same chilled- or hot- water plant have DDC	
	New air-handling system and all new zones served by the system	Individual systems with fan system bhp 10 hp and larger and supplying more than three zones and more than 75% of zones are new	
	New or upgraded chilled-water plant	Where all chillers are new and plant design cooling capacity is 300,000 Btu/h and larger	
	New or upgraded hot-water plant	Where all boilers are new and plant design heating capacity is 300,000 Btu/h and larger	

**C403.4.11.2 DDC controls**. Where *DDC* is required by Section C403.4.11.1, the *DDC* system shall be capable of all of the following, as required to provide the system and zone control logic required in Sections C403.2, C403.4.3, C403.5, and C403.6.8:

- 1. Monitoring zone and system demand for fan pressure, pump pressure, heating and cooling.
- 2. Transferring zone and system demand information from zones to air distribution system controllers and from air distribution systems to heating and cooling plant controllers.

**C403.4.11.3 DDC display**. Where *DDC* is required by Section C403.4.11.1 for new buildings, the *DDC* system shall be capable of trending and graphically displaying input and output points.

**C403.4.11.4 DDC demand response setpoint adjustment**. Where *DDC* is required by Section C403.4.11.1 for new buildings and serve mechanical systems with a cooling capacity exceeding 780,000 Btu/h (2,662 kW), the DDC system shall be capable of Demand Response Setpoint Adjustment. The DDC system shall be configured with control logic tol increase the cooling zone set points by at least 2°F (1°C) and reduce the heating zone set points by at least 2°F (1°C) when activated by a demand response signal. The demand response signal shall be a binary input to the control system or other interface approved by the serving electric utility.

#### Purpose of code change:

Clarify intent of code to make code more enforceable. Per discussion at 2021 WSEC the intent of the 480,000 BTU/h section that was added to the table in 2015 WSEC and in 2018 WSEC was to include the requirements that were dropped from the 2012 WSEC. See section below that was dropped for reference...

C403.2.4.10 Direct digital control system capabilities. All complex systems equipped with direct digital control (DDC) systems and all buildings with total cooling capacity exceeding 780,000 Btu/h (2,662 kW) shall have the following capability:

- Trending: All control system input and output points shall be accessible and programmed for trending, and a graphic trending package shall be provided with the control system.
- 2. Demand Response Setpoint Adjustment: Control logic shall increase the cooling zone set points by at least 2°F (1°C) and reduce the heating zone set points by at least 2°F (1°C) when activated by a demand response signal. The demand response signal shall be a binary input to the control system or other interface approved by the serving electric utility.



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## No changes proposed to these sections. Just provided for reference as they are referenced by C403.4.11.2 above.

**C403.2 System design.** Mechanical systems shall be designed to comply with Sections C403.2.1 and C403.2.2. Where elements of a building's mechanical systems are addressed in Sections C403.3 through C403.13, such elements shall comply with the applicable provisions of those sections.

**C403.2.1 Zone isolation required.** HVAC systems serving *zones* that are intended to operate or be occupied nonsimultaneously shall be divided into isolation areas. *Zones* may be grouped into a single isolation area provided it does not exceed 25,000 square feet (2323 m<sup>2</sup>) of *conditioned floor area* nor include more than one floor. Each isolation area shall be equipped with isolation devices and controls configured to automatically shut off the supply of conditioned air and outdoor air to and exhaust air from the isolation area. Each isolation area shall be controlled independently by a device meeting the requirements of Section C403.4.2.2. Central systems and plants shall be provided with controls and devices that will allow system and equipment operation for any length of time while serving only the smallest isolation area served by the system or plant.

#### Exceptions:

- 1. Exhaust air and outdoor air connections to isolation areas where the fan system to which they connect is not greater than 5,000 cfm (2360 L/s).
- 2. Exhaust airflow from a single isolation area of less than 10 percent of the design airflow of the exhaust system to which it connects.
- **3**. Isolation areas intended to operate continuously or intended to be inoperative only when all other isolation areas in a *zone* are inoperative.

#### C403.2.2 Ventilation and exhaust.

**C403.2.2.1 Ventilation.** Ventilation, either natural or mechanical, shall be provided in accordance with Chapter 4 of the *International Mechanical Code*. Where mechanical ventilation is provided, the system shall be configured to provide no greater than 150 percent of the minimum outdoor air required by Chapter 4 of the *International Mechanical Code* or other applicable code or standard, whichever is greater.

#### Exceptions:

- The mechanical system may supply outdoor air at rates higher than the limit above when it is used for particulate or VOC dilution, economizer, night flushing, dehumidification, pressurization, exhaust makeup, or other process air delivery. Outdoor air shall be reduced to the minimum ventilation rates when not required for the preceding uses.
- 2. Air systems supplying Group R-1, R-2 or I-2 occupancies.
- 3. Alterations that replace less than half of the total heating and cooling capacity of the system.
- 4. Systems with energy recovery complying with the requirements of Section C403.7.6.1 that utilize sensible only active chilled beams for space cooling without any additional zonal fan power. Active chilled beams shall be permitted to utilize the increased outdoor airflow to increase space sensible capacity and to maintain space latent cooling loads without additional controls to reduce the outdoor airflow to each *zone*.

**C403.2.2.2 Exhaust.** Exhaust shall be provided in accordance with Chapters 4 and 5 of the *International Mechanical Code*. Where exhaust is provided, the system shall be configured to provide no greater than 150 percent of the minimum exhaust air required by Chapters 4 and 5 of the *International Mechanical Code* or other applicable code or standard, whichever is greater.

#### Exceptions:

- The mechanical system may exhaust air at rates higher than the limit above when it is used for particulate or VOC dilution, economizer, night flushing, dehumidification, pressure equalization, relief, or other process exhaust air requirements. Outdoor air and exhaust air shall be reduced to the minimum exhaust rates when not required for the preceding uses.
- 2. Domestic range hood exhaust in Group R occupancies.
- 3. Exhaust for Group I occupancies.

#### C403.2.3 Fault detection and diagnostics. New buildings with an HVAC system serving a gross conditioned

floor area of 100,000 square feet (9290 m<sup>2</sup>) or larger shall include a fault detection and diagnostics (FDD) system to monitor the HVAC system's performance and automatically identify faults. The FDD system shall:

- 1. Include permanently installed sensors and devices to monitor the HVAC system's performance.
- 2. <u>Sample the HVAC system's performance at least once every 15 minutes. 3.</u>

Automatically identify and report HVAC system faults.

- 4. Automatically notify authorized personnel of identified HVAC system faults.
- 5. <u>Automatically provide prioritized recommendations for repair of identified faults based on analysis of data collected</u> from the sampling of HVAC system performance.
- 6. Be capable of transmitting the prioritized fault repair recommendations to remotely located authorized personnel.

Exception: R-1 and R-2 occupancies.

**C403.2.4\_Variable flow capacity.** For fan and pump motors 7.5 hp and greater including motors in or serving custom and packaged air handlers serving variable air volume fan systems, constant volume fans, heating and cooling hydronic pumping systems, pool and service water pumping systems, domestic water pressure-booster systems, cooling tower fan, and other pump or fan motors where variable flows are required, there shall be:

- 1. Variable speed drives; or
- 2. Other controls and devices that will result in fan and pump motor demand of no more than 30 percent of design wattage at 50 percent of design air volume for fans when static pressure set point equals 1/3 the total design static pressure, and 50 percent of design water flow for pumps, based on manufacturer's certified test data. Variable inlet vanes, throttling valves (dampers), scroll dampers or bypass circuits shall not be allowed.

**Exception:** Variable speed devices are not required for motors that serve:

- 1. Fans or pumps in packaged equipment where variable speed drives are not available as a factory option from the equipment manufacturer.
- 2. Fans or pumps that are required to operate only for emergency fire-life-safety events (e.g., stairwell pressurization fans, elevator pressurization fans, fire pumps, etc.).

**C403.4.3 Hydronic systems controls.** The heating of fluids that have been previously mechanically cooled and the cooling of fluids that have been previously mechanically heated shall be limited in accordance with Sections C403.4.3.1 through C403.4.3.3. Hydronic heating systems comprised of multiple-packaged boilers and designed to deliver conditioned water or steam into a common distribution system shall include *automatic* controls configured to sequence operation of the boilers. Hydronic heating systems comprised of a single boiler and greater than 500,000 Btu/h (146,550 W) input design capacity shall include either a multi-staged or modulating burner.

C403.4.3.1 Three-pipe system. Hydronic systems that use a common return system for both hot water and chilled water are prohibited.

**C403.4.3.2 Two-pipe changeover system.** Systems that use a common distribution system to supply both heated and chilled water shall be designed to allow a dead band between changeover from one mode to the other of at least 15°F (8.3°C) outside air temperatures; be designed to and provided with controls that will allow operation in one mode for at least 4 hours before changing over to the other mode; and be provided with controls that allow heating and cooling supply temperatures at the changeover point to be no more than 30°F (16.7°C) apart.

**C403.4.3.3 Hydronic (water loop) heat pump systems.** Hydronic heat pump systems shall comply with Sections C403.4.3.3.1 through C403.4.3.3.3.

**C403.4.3.3.1 Temperature dead band.** Hydronic heat pumps connected to a common heat pump water loop with central devices for heat rejection and heat addition shall have controls that are configured to provide a heat pump water supply temperature dead band of at least 20°F (11.1°C) between initiation of heat rejection and heat addition by the central devices.

**Exception**: Where a system loop temperature optimization controller is installed and can determine the most efficient operating temperature based on real time conditions of demand and capacity, dead bands

of less than 20°F (11°C) shall be permitted.

C403.4.3.3.2 Heat rejection. The following shall apply to hydronic water loop heat pump systems:

- 1. Where a closed-circuit cooling tower is used directly in the heat pump loop, either an *automatic* valve shall be installed to bypass the flow of water around the closed-circuit cooling tower, except for the minimum flow necessary for freeze protection. Flow controls for freeze protection shall not allow water through the closed-circuit cooling tower when outdoor temperatures are above the freezing point of the glycol/water solution, i.e. 32°F (0°C) for 100 percent water applications, and 18°F (-7.8°C) for 20 percent by mass propylene glycol solution.
- 2. Where an open-circuit cooling tower is used directly in the heat pump loop, an *automatic* valve shall be installed to bypass all heat pump water flow around the open-circuit cooling tower.
- 3. Where an open-circuit cooling tower is used in conjunction with a separate heat exchanger to isolate the open-circuit cooling tower from the heat pump loop, heat loss shall be controlled by shutting down the circulation pump on the cooling tower loop.

**Exception**: Where it can be demonstrated that a heat pump system will be required to reject heat throughout the year.

**C403.4.3.3.3 Isolation valve.** Each hydronic heat pump on the hydronic system having a total pump system power exceeding 10 horsepower (hp) (7.5 kW) shall have a two-way (but not three-way) valve. For the purposes of this section, pump system power is the sum of the nominal power demand (i.e., nameplate horsepower at nominal motor efficiency) of motors of all pumps that are required to operate at design conditions to supply fluid from the heating or cooling source to all heat transfer devices (e.g., coils, heat exchanger) and return it to the source. This converts the system into a variable flow system and, as such, the primary circulation pumps shall comply with the variable flow requirements in Section C403.4.6.

**C403.5 Economizers.** Air economizers shall be provided on all new cooling systems including those serving computer server rooms, electronic equipment, radio equipment, and telephone switchgear. Economizers shall comply with Sections C403.5.1 through C403.5.5.

Exception: Economizers are not required for the systems listed below:

- 1. Cooling systems not installed outdoors nor in a mechanical room adjacent to outdoors and installed in conjunction with DOAS complying with Section C403.3.5 and serving only spaces with year-round cooling loads from lights and equipment of less than 5 watts per square foot.
- 2. Unitary or packaged systems serving one zone with dehumidification that affect other systems so as to increase the overall building energy consumption. New humidification equipment shall comply with Section C403.3.2.5.
- **3**. Unitary or packaged systems serving one zone where the cooling efficiency meets or exceeds the efficiency requirements in Table C403.5.
- 4. Equipment serving chilled beams and chilled ceiling space cooling systems only which are provided with a water economizer meeting the requirements of Section C403.5.4.
- 5. For Group R occupancies, cooling units installed outdoors or in a mechanical room adjacent to outdoors with a total cooling capacity less than 20,000 Btu/h and other cooling units with a total cooling capacity less than 54,000 Btu/h provided that these are high-efficiency cooling equipment with IEER, CEER, SEER, and EER values more than 15 percent higher than minimum efficiencies listed in Tables C403.3.2(1) through (3), in the appropriate size category, using the same test procedures. Equipment shall be listed in the appropriate certification program to qualify for this exception. For split systems,

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compliance is based on the cooling capacity of individual fan coil units.

- 6. Equipment used to cool *Controlled Plant Growth Environments* provided these are high-efficiency cooling equipment with SEER, EER and IEER values a minimum of 20 percent greater than the values listed in Tables C403.3.2(1), (3) and (7).
- 7. Equipment serving a space with year-round cooling loads from lights and equipment of 5 watts per square foot or greater complying with the following criteria:
  - 7.1. Equipment serving the space utilizes chilled water as the cooling source; and
  - 7.2. The chilled water plant includes a condenser heat recovery system that meets the requirements of Section C403.9.2.1 or the building and water-cooled system meets the following requirements:
    - 7.2.1. A minimum of 90 percent (capacity-weighted) of the building space heat is provided by hydronic heating water.
    - **7.2.2.** Chilled water plant includes a heat recovery chiller or water-to-water heat pump capable of rejecting heat from the chilled water system to the hydronic heating equipment capacity.
  - **7.2.3.** Heat recovery chillers shall have a minimum COP of 7.0 when providing heating and cooling water simultaneously.
- 8. Water-cooled equipment served by systems meeting the requirements of Section C403.9.2.4, Condenser heat recovery.
- 9. Dedicated outdoor air systems that include energy recovery as required by Section C403.7.6 but that do not include mechanical cooling.
- 10. Dedicated outdoor air systems not required by Section C403.7.6 to include energy recovery that modulate the supply airflow to provide only the minimum outdoor air required by Section C403.2.2.1 for ventilation, exhaust air make-up, or other process air delivery.
- 11. Equipment used to cool any dedicated server room, electronic equipment room or telecom switch room provided the system complies with Option a, b or c in the table below. The total cooling capacity of all fan systems without economizers shall not exceed 240,000 Btu/h per building or 10 percent of its air economizer capacity, whichever is greater. This exception shall not be used for Total Building Performance.

	Equipment Type	Higher Equipment Efficiency	Part-Load Control	Economizer
Option a	Tables C403.3.2(1) and C403.3.2(2) <sup>a</sup>	+15% <sup>b</sup>	Required over 85,000 Btu/h <sup>c</sup>	None Required
Option b	Tables C403.3.2(1) and C403.3.2(2) <sup>a</sup>	+5% <sup>d</sup>	Required over 85,000 Btu/h <sup>c</sup>	Water-side Economizer <sup>e</sup>
Option c	ASHRAE Standard 127 <sup>f</sup>	+0% <sup>g</sup>	Required over 85,000 Btu/h <sup>c</sup>	Water-side Economizer <sup>e</sup>

Notes for Exception 11:

- a. For a system where all of the cooling equipment is subject to the AHRI standards listed in Tables C403.3.2(1) and C403.3.2(2), the system shall comply with all of the following (note that if the system contains any cooling equipment that exceeds the capacity limits in Table C403.3.2(1) or C403.3.2(2), or if the system contains any cooling equipment that is not included in Table C403.3.2(1) or C403.3.2(2), then the system is not allowed to use this option).
- b. The cooling equipment shall have an EER value and an IPLV value that is a minimum of 15 percent greater than the value listed in Tables C403.3.2(1) and C403.3.2(2).
- C. For units with a total cooling capacity over 85,000 Btu/h, the system shall utilize part-load capacity control schemes that are able to modulate to a part-load capacity of 50 percent of the load or less that results in the compressor operating at the same or higher EER at part loads than at full load (e.g., minimum of two-stages of compressor unloading such as cylinder unloading, two-stage scrolls, dual tandem scrolls, but hot gas bypass is not credited as a compressor unloading system).
- d. The cooling equipment shall have an EER value and an IPLV value that is a minimum of 5 percent greater than the value listed in Tables C403.3.2(1) and C403.3.2(2).

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- e. The system shall include a water economizer in lieu of air economizer. Water economizers shall meet the requirements of Sections C403.5.1 and C403.5.2 and be capable of providing the total concurrent cooling load served by the connected terminal equipment lacking airside economizer, at outside air temperatures of 50°F dry- bulb/45°F wet-bulb and below. For this calculation, all factors including solar and internal load shall be the same as those used for peak load calculations, except for the outside temperatures. The equipment shall be served by a dedicated condenser water system unless a non-dedicated condenser water system exists that can provide appropriate water temperatures during hours when water-side economizer cooling is available.
- f. For a system where all cooling equipment is subject to ASHRAE Standard 127.
- g. The cooling equipment subject to ASHRAE Standard 127 shall have an EER value and an IPLV value that is equal or greater than the value listed in Tables C403.3.2(1) and C403.3.2(2) when determined in accordance with the rating conditions in ASHRAE Standard 127 (i.e., not the rating conditions in AHRI Standard 210/240 or 340/360). This information shall be provided by an independent third party.

# TABLE C403.5 EQUIPMENT EFFICIENCY PERFORMANCE EXCEPTION FOR ECONOMIZERS

Climate Zone	Efficiency Improvement <sup>a</sup>
4C	64%
5B	59%

a. If a unit is rated with an IPLV, IEER or SEER then to eliminate the required air or water economizer, the minimum cooling efficiency of the HVAC unit must be increased by the percentage shown. If the HVAC unit is only rated with a full load metric like EER or COP cooling, then these must be increased by the percentage shown.

**C403.5.1 Integrated economizer control.** Economizer systems shall be integrated with the mechanical cooling system and be configured to provide partial cooling even where additional mechanical cooling is required to provide the remainder of the cooling load. Controls shall not be capable of creating a false load in the mechanical cooling system by limiting or disabling the economizer or any other means, such as hot gas bypass, except at the lowest stage of mechanical cooling.

Units that include an air economizer shall comply with the following:

- 1. Unit controls shall have the mechanical cooling capacity control interlocked with the air economizer controls such that the outdoor air damper is at the 100 percent open position when mechanical cooling is on and the outdoor air damper does not begin to close to prevent coil freezing due to minimum compressor run time until the leaving air temperature is less than 45°F (7°C).
- 2. Direct expansion (DX) units with cooling capacity 65,000 Btu/H (19 kW) or greater of rated capacity shall comply with the following:
  - 2.1. DX units that control the capacity of the mechanical cooling directly based on occupied space temperature shall have not fewer than two stages of mechanical cooling capacity.
  - **2.2.** Other DX units, including those that control space temperature by modulating the airflow to the space, shall be in accordance with Table C403.5.1.

#### TABLE C403.5.1 DX COOLING STAGE REQUIREMENTS FOR MODULATING AIRFLOW UNITS

Rating Capacity	Minimum Number of Mechanical Cooling Stages	Minimum Compressor Displacement <sup>a</sup>
≥ 65,000 Btu/h and < 240,000 Btu/h	3 stages	≤ 35% of full load
≥ 240,000 Btu/h	4 stages	≤ 25% of full load

For SI: 1 Btu/h = 0.2931 W

a. For *mechanical cooling* stage control that does not use variable compressor displacement, the percent displacement shall be equivalent to the mechanical cooling capacity reduction evaluated at the full load rating conditions for the compressor.

**C403.5.2 Economizer heating system impact.** HVAC system design and economizer controls shall be such that economizer operation does not increase building heating energy use during normal operation.

**Exception:** Economizers on VAV systems that cause *zone* level heating to increase due to a reduction in supply air temperature.

C403.5.3. Air economizers. Air economizers shall comply with Sections C403.5.3.1 through C403.5.3.5.

C403.5.3.1 Design capacity. Air economizer systems shall be configured to modulate *outdoor air* and return air dampers to provide up to 100 percent of the design supply air quantity as *outdoor air* for cooling.

**C403.5.3.2 Control signal.** Economizer controls and dampers shall be configured to sequence the dampers with mechanical cooling equipment and shall not be controlled by only mixed air temperature. Air economizers on systems with cooling capacity greater than 65,000 Btu/h shall be configured to provide partial cooling even when additional mechanical cooling is required to meet the remainder of the cooling load.

**Exception:** The use of mixed air temperature limit control shall be permitted for systems that are both controlled from space temperature (such as single *zone* systems) and having cooling capacity less than 65,000 Btu/h.

**C403.5.3.3 High-limit shutoff.** Air economizers shall be configured to automatically reduce *outdoor air* intake to the design minimum outdoor air quantity when outdoor air intake will no longer reduce cooling energy usage. High-limit shutoff control types shall be chosen from Table C403.5.3.3. High-limit shutoff control settings for these control types shall be those specified in Table C403.5.3.3.

DEVICE TYPE	REQUIRED HIGH LIMIT (Economizer Off When):		REQUIRED HIGH LIMIT FOR CYCLING FANS <sup>c</sup> (Economizer Off When):	
	EQUATION	DESCRIPTION	EQUATION	DESCRIPTION
Fixed dry bulb	<i>TOA</i> > 75°F	Outdoor air temperature exceeds 75°F	<i>TOA</i> > 70°F	Outdoor air temperature exceeds 70°F
Differential dry bulb	T <sub>OA</sub> > T <sub>RA</sub>	Outdoor air temperature exceeds return air temperature	Т <sub>ОА</sub> > (Т <sub>RA</sub> - 5)	Outdoor air temperature exceeds return air temperature - 5°F
Fixed enthalpy with fixed dry-bulb temperatures	<i>h</i> Од > 28 Btu/lb <sup>a</sup> or T <sub>OA</sub> > 75°F	Outdoor air enthalpy exceeds 28 Btu/lb of dry air <sup>a</sup> or outdoor temperature exceeds 75°F	hOA > 26 Btu/lb <sup>a</sup> or TOA > 70°F	Outdoor air enthalpy exceeds 26 Btu/lb of dry air <sup>d</sup> or outdoor temperature exceeds 70°F
Differential enthalpy with fixed dry-bulb temperatures	h <sub>OA</sub> > h <sub>RA</sub> or T <sub>OA</sub> > 75°F	Outdoor air enthalpy exceeds return air enthalpy oroutdoor temperature exceeds 75°F	hOA > (hRA – 2) or TOA > 70°F	Outdoor air enthalpy exceeds return air enthalpy or outdoor temperature exceeds 70°F

#### TABLE C403.5.3.3 HIGH-LIMIT SHUTOFF CONTROL SETTING FOR AIR ECONOMIZERS<sup>b</sup>

For SI:  $^{\circ}C = (^{\circ}F - 32) \times 5/9$ , 1 Btu/lb = 2.33 kJ/kg.

- b. Devices with selectable set point shall be capable of being set to within 2°F and 2 Btu/lb of the set point listed.
- c. Where fans cycle on only to provide heating and cooling, limits are adjusted lower to compensate for fan energy use in economizer mode.
- d. For cycling fans, at altitudes substantially different than sea level, the fixed enthalpy limit shall be set to the enthalpy value at 70°F and 50% relative humidity.

**C403.5.3.4 Relief of excess outdoor air.** Systems shall be capable of relieving excess *outdoor air* during air economizer operation to prevent over-pressurizing the building. The relief air outlet shall be located to avoid recirculation into the building.

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a. At altitudes substantially different than sea level, the Fixed Enthalpy limit shall be set to the enthalpy value at 75°F and 50-percent relative humidity. As an example, at approximately 6,000 feet elevation the fixed enthalpy limit is approximately 30.7 Btu/lb.

C403.5.3.5 Economizer dampers. Return, exhaust/relief and outdoor air dampers used in economizers shall comply with Section C403.7.8.

**C403.5.4 Water-side economizers.** Water-side economizers shall comply with Sections C403.5.4.1 and C403.5.4.2.

**C403.5.4.1 Design capacity.** Water economizer systems shall be configured to cool supply air by indirect evaporation and providing up to 100 percent of the expected system cooling load at *outdoor air* temperatures of not greater than 50°F dry-bulb (10°C dry-bulb)/45°F wet-bulb (7.2°C wet-bulb.

**Exception:** Systems where dehumidification requirements cannot be met using outdoor air temperatures of 50°F dry-bulb (10°C dry-bulb)/45°F wet-bulb (7.2°C wet-bulb) and where 100 percent of the expected system cooling load at 45°F dry-bulb (7.2°C dry-bulb)/40°F wet-bulb (4.5°C wet-bulb) is met with evaporative water economizers.

**C403.5.4.2 Maximum pressure drop.** Precooling coils and water-to-water heat exchangers used as part of a water economizer system shall either have a water-side pressure drop of less than 15 feet (4572 mm) of water or a secondary loop shall be created so that the coil or heat exchanger pressure drop is not seen by the circulating pumps when the system is in the normal cooling (noneconomizer) mode.

**C403.5.5 Economizer fault detection and diagnostics (FDD)**. Air-cooled unitary direct-expansion units with a cooling capacity of 54,000 Btu/h or greater listed in <del>Tables C403.3.2(1) through C403.3.2(3)</del><u>the tables in Section C403.3.2</u> that are equipped with an economizer in accordance with Section C403.5 shall include a fault detection and diagnostics (FDD) system complying with the following:

- 1. The following temperature sensors shall be permanently installed to monitor system operation:
  - 1.1. Outside air.
  - 1.2. Supply air.
  - 1.3. Return air.
- 2. Temperature sensors shall have an accuracy of  $\pm 2^{\circ}$ F (1.1°C) over the range of 40°F to 80°F (4°C to 26.7°C).
- 3. Refrigerant pressure sensors, where used, shall have an accuracy of  $\pm 3$  percent of full scale.
- 4. The unit controller shall be configured to provide system status by indicating the following:
  - 4.1. Free cooling available.
  - 4.2. Economizer enabled.
  - 4.3. Compressor enabled.
  - 4.4. Heating enabled.
  - 4.5. Mixed air low limit cycle active.
  - 4.6. The current value of each sensor.
- 5. The unit controller shall be capable of manually initiating each operating mode so that the operation of compressors, economizers, fans and the heating system can be independently tested and verified.
- 6. The unit shall be configured to report faults to a fault management application available for access by day-to-day operating or service personnel or annunciated locally on zone thermostats.
- 7. The FDD system shall be configured to detect the following faults:
  - 7.1. Air temperature sensor failure/fault.
  - 7.2. Not economizing when the unit should be economizing.
  - 7.3. Economizing when the unit should not be economizing.
  - 7.4. Damper not modulating.
  - 7.5. Excess outdoor air.

**C403.6.8 Set points for direct digital control.** For systems with direct digital control of individual *zones* reporting to the central control panel, the static pressure set point shall be reset based on the *zone* requiring the most pressure. In such cases, the set point is reset lower until one zone damper is nearly wide open. The direct digital controls shall be capable of monitoring zone damper positions or shall have an alternative method of indicating the need for static pressure that is configured to provide all of the following:

- 1. Automatically detecting any zone that excessively drives the reset logic.
- 2. Generating an alarm to the system operational location.
- 3. Allowing an operator to readily remove one or more zones from the reset algorithm. 2021 Washin

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